

BOLD[®] Low Impedance Line Design



Efficiency never looked so good[®]



ABOUT BOLD®

BOLD®



BOLD Delivers

- **Higher Capacity & Efficiency**
 - Significantly increases capacity (up to 60%)
 - Avoids complexity and cost of compensation
 - Reduces Line Losses (up to 33%)
- **Environmentally Friendly**
 - Mitigates electromagnetic field effects (up to 50%)
 - Reduces structure heights (as much as 30%)
 - Provides simple, elegant, low-profile design
 - Built-in avian protection features
- **Regulatory Answers**
 - Addresses need for Advanced Transmission Technology
 - More rapidly brings new and replacement circuits into service
 - Maximizes right-of-way utilization
- **BOLD is Cost Competitive**
 - BOLD competes on a first-cost basis
 - BOLD excels on a \$/MW basis



BOLD Delivers



Concept – December 2012



Reality – July 2016

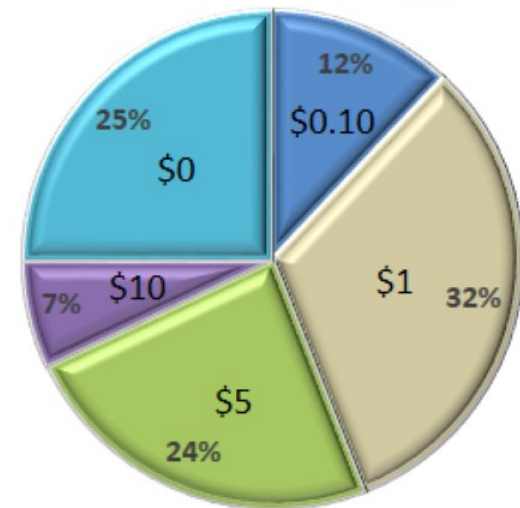


BOLD Survey Summary

Public concerns regarding transmission include property value, health impacts, visual impacts

- **79%** value advanced technology
- **75%** would pay more for advanced technology
- **70%** preferred **BOLD** structures versus traditional double-circuit design

Acceptable monthly premium for advanced technology:

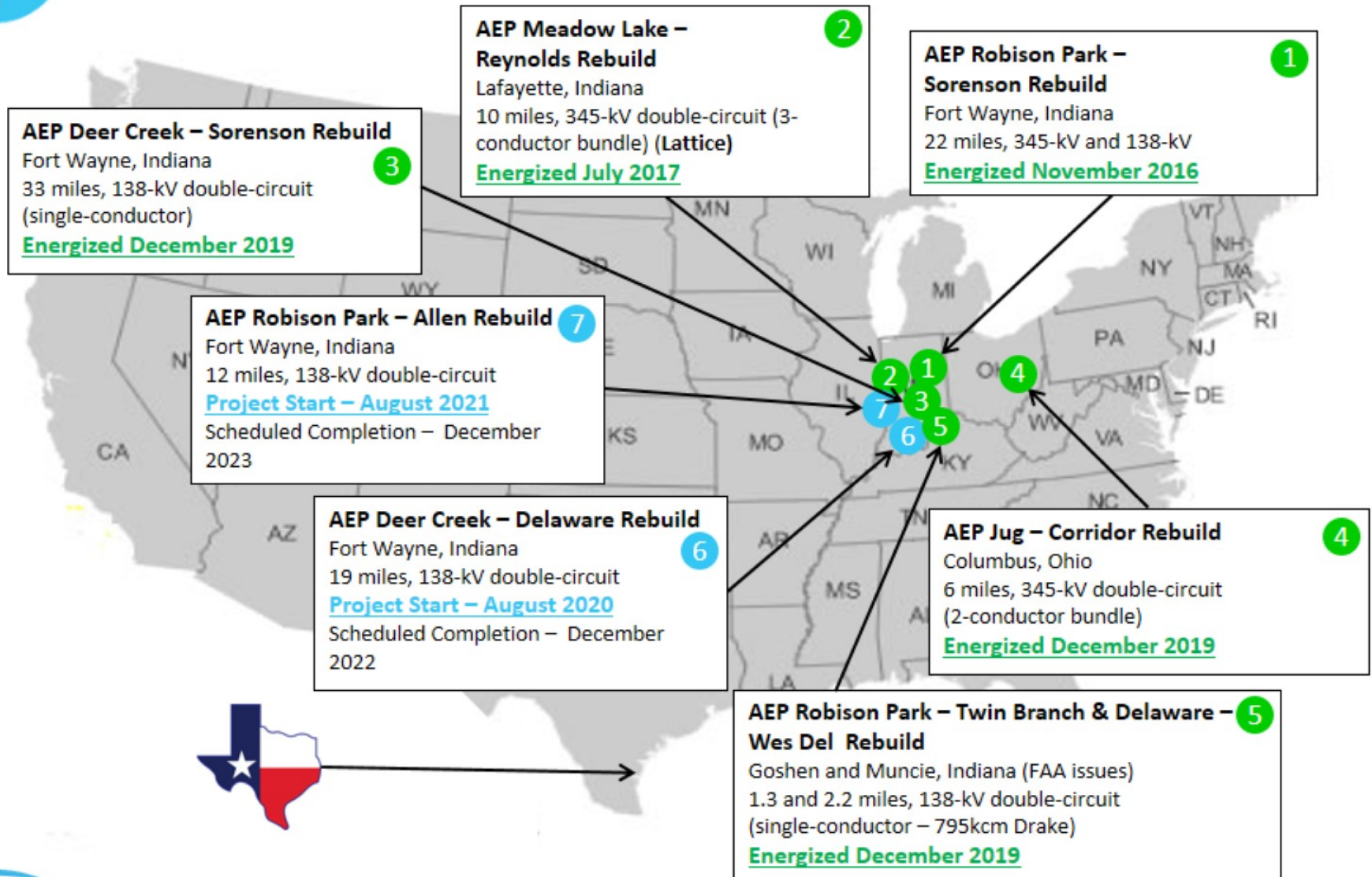


Survey conducted with 1,000 U.S. customers and 500 European customers.



BOLD[®] Project Deployment

as of Sept. 2021



A utility worker wearing a white hard hat, safety glasses, and yellow gloves is working on a power line. The worker is seen from the side, focused on the task. The background shows a green field and a small building in the distance. The text "HOW IT WORKS" is overlaid in a blue box at the bottom left, and the "BOLD" logo is in the bottom right corner.

HOW IT WORKS

BOLD®



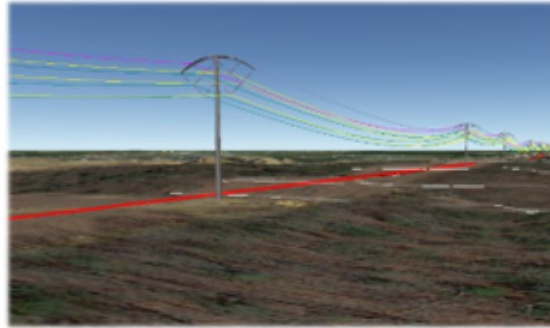
BOLD Development

Surge Impedance changes with $\sqrt{L^+ / C^+}$ (ohm)

- $L^+ \approx \frac{\mu_0}{2\pi} \ln \left(\frac{d_{eq}}{R_{eq}} \right) = 0.3219 \ln \left(\frac{d_{eq}}{R_{eq}} \right) \text{ mH/mi}$
- $C^+ \approx \frac{2\pi\epsilon_0}{\ln \left(\frac{d_{eq}}{R_{eq}} \right)} = 89.41 \frac{d_{eq}}{R_{eq}} \text{ nF/mi}$
- $Z^+ \approx 60 \ln \left(\frac{d_{eq}}{R_{eq}} \right) \Omega$

○ Where:

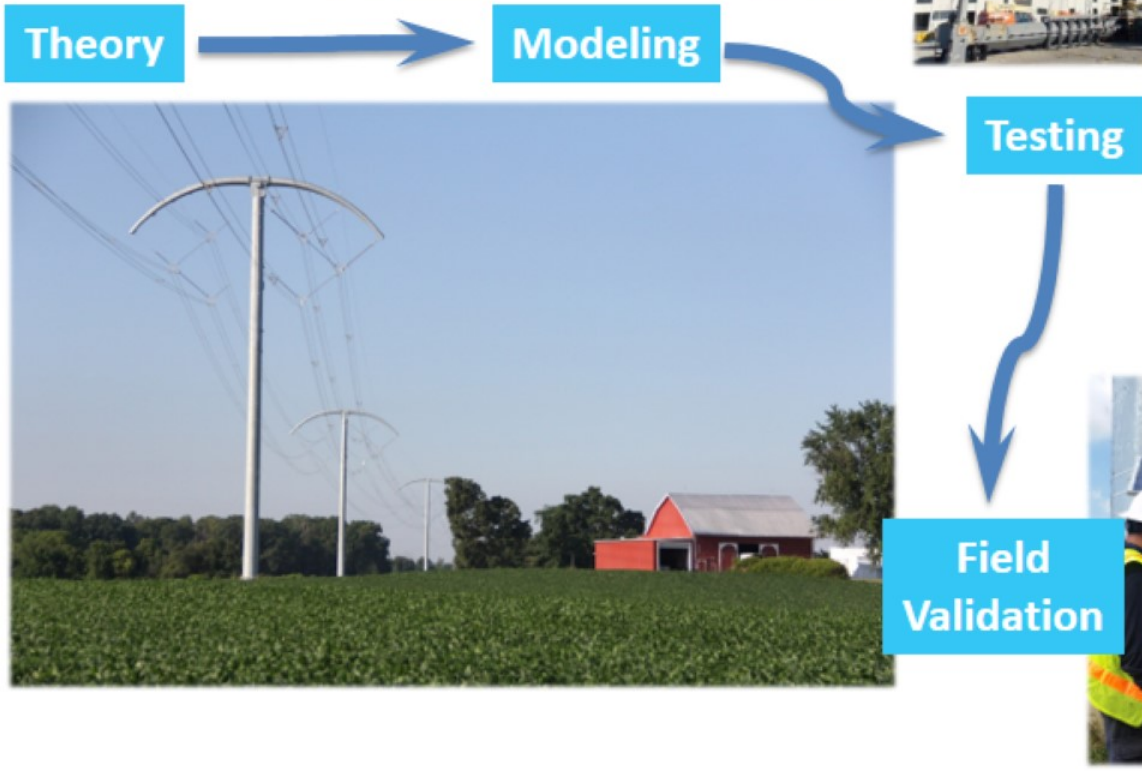
- $d_{eq} = \sqrt[3]{d_{ab}d_{bc}d_{ca}}$ Eq. Phase Spacing (ft)
- $R_{eq} = \sqrt[3]{NrR^2}$ Eq. Bundle Radius (ft)
- d_{ab}, d_{bc}, d_{ca} = Phase spacings (ft)
- N = Number of subconductors per phase
- r = Subconductor radius (ft)
- R = Subconductor bundle radius (ft)



Structural



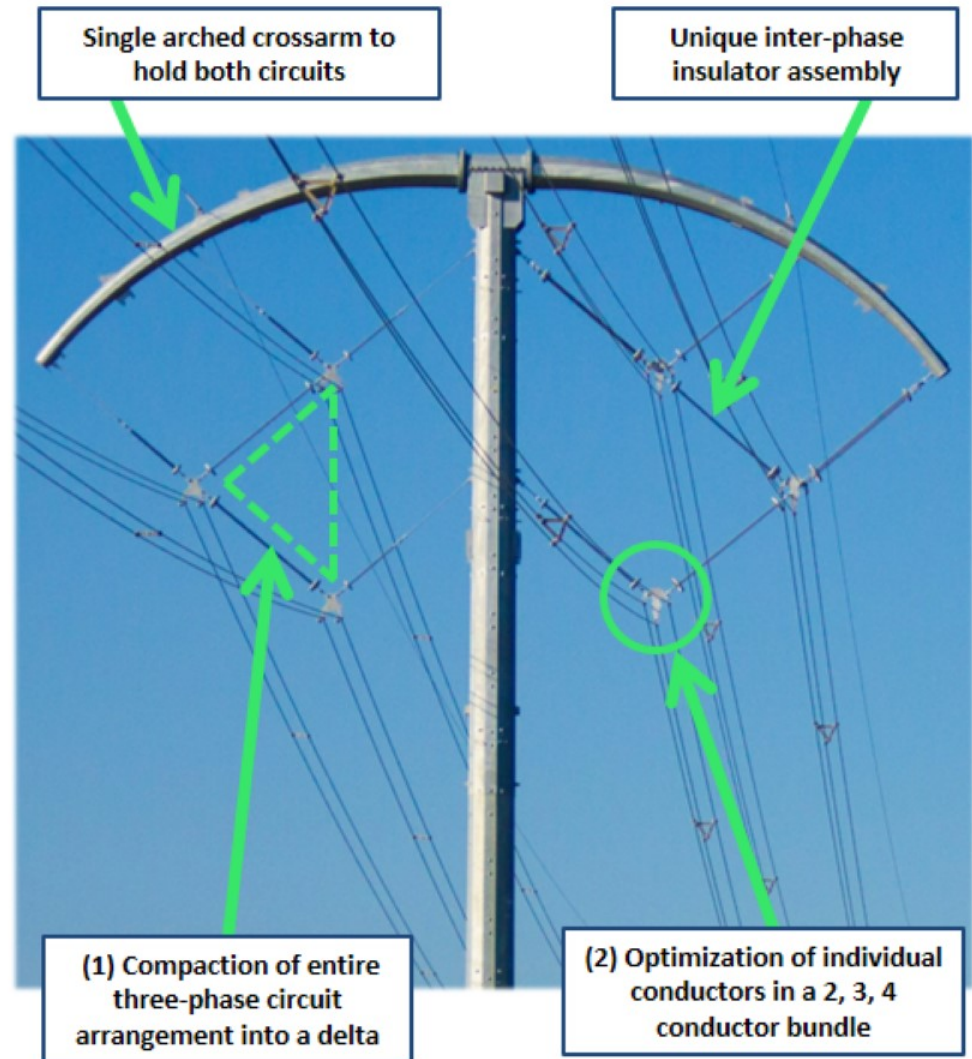
Electrical





How BOLD Works

- **Leverage physics to maximize electrical performance:**
 - (1) Reduce phase separation into a “delta” configuration
 - (2) Optimize conductor size and bundle diameter
- **Reduces inductance (L) and impedance (Z) and increases capacitance (C)**
- **Higher degree of intrinsic “self-compensation”**
- **Arched cross arm and inter-phase insulators**





BOLD ADVANTAGE – THE MATH

- Surge Impedance changes with $\sqrt{L^+ / C^+}$ (ohm)

- $L^+ \approx \frac{\mu_0}{2\pi} \ln\left(\frac{d_{eq}}{R_{eq}}\right) = 0.3219 \ln\left(\frac{d_{eq}}{R_{eq}}\right) \text{ mH/mi}$

- $C^+ \approx \frac{2\pi\epsilon_0}{\ln\left(\frac{d_{eq}}{R_{eq}}\right)} = 89.41 / \ln\left(\frac{d_{eq}}{R_{eq}}\right) \text{ nF/mi}$

- $Z^+ \approx 60 \ln\left(\frac{d_{eq}}{R_{eq}}\right) \Omega$

- Where:

- $d_{eq} = \sqrt[3]{d_{ab}d_{bc}d_{ca}}$ **Eq. Phase Spacing (ft)**

- $R_{eq} = \sqrt[N]{NrR^{N-1}}$ **Eq. Bundle Radius (ft)**

- $d_{ab}, d_{bc}, d_{ca} = \text{Phase spacings (ft)}$

- $N = \text{Number of subconductors per phase}$

- $r = \text{Subconductor radius (ft)}$

- $R = \text{Subconductor bundle radius (ft)}$

L, Z decrease; C increases with:

- Closer phase spacing
- More sub-conductors
- Larger bundle diameter
- Larger conductor diameter

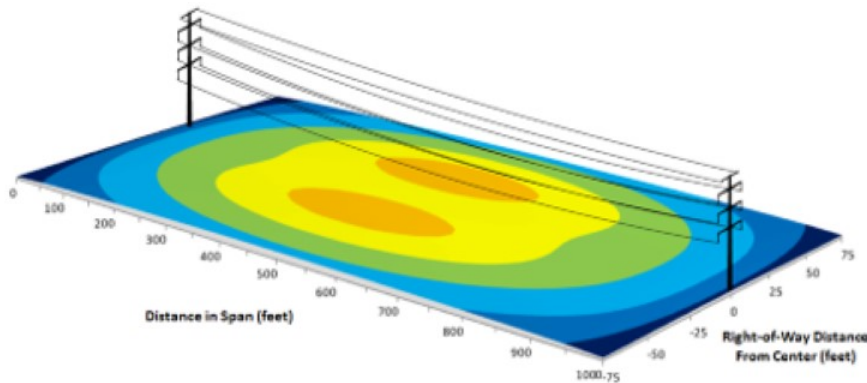
BOLD leverages these principles



Magnetic Field Mitigation

Traditional 345-kV

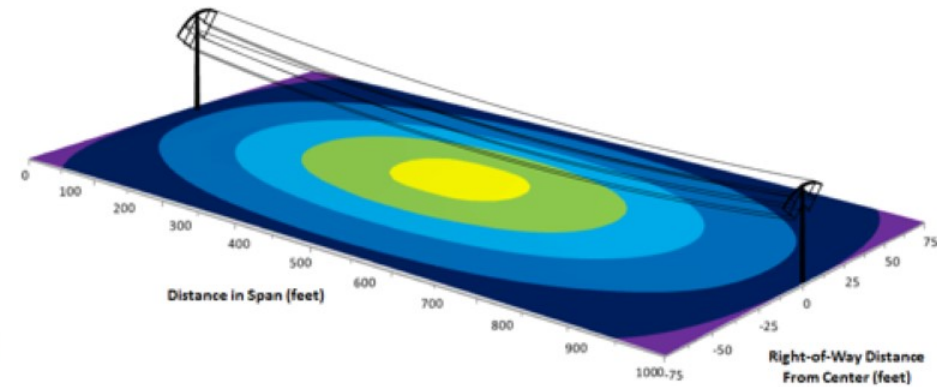
Magnetic Field Profile @1000MVA Per Circuit
Traditional 345-kV 2-Falcon 25.5ft Phase Spacing 18" Bundle Diameter
Super Bundle Arrangement (A-B-C / A-B-C)



Min = 34.5 mG
Max = 193.4 mG

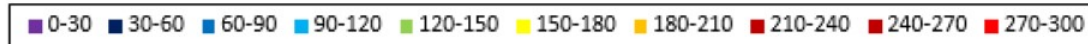
BOLD 345-kV

Magnetic Field Profile @1000MVA Per Circuit
BOLD 345-kV 3-Cardinal 15ft Phase Spacing 29" Bundle Diameter
Super Bundle Arrangement (A-B-C / A-B-C)



Min = 16.2 mG
Max = 157.6 mG

Magnetic Field Intensity (mG)



1000' Span Lengths



BOLD Reduces Avian Interaction*

- **Nesting**
 - **BOLD** eliminates cavity nests and should minimize corvid and raptor stick nests due to the unique arch-shaped cross member.
- **Collision**
 - **BOLD** has design elements to reduce collision risk
- **Feces**
 - **BOLD** should reduce pollution outages by limiting perching and creating a barrier; it may also reduce streamer outages.
- **Predation Management**
 - **BOLD** may minimize avian predation on sensitive species by reducing nesting on transmission structures.
- **Electrocution**
 - **BOLD** can be implemented as eagle friendly



* Source: EDM International, Inc. study (2018)

BOLD STRUCTURE FAMILY

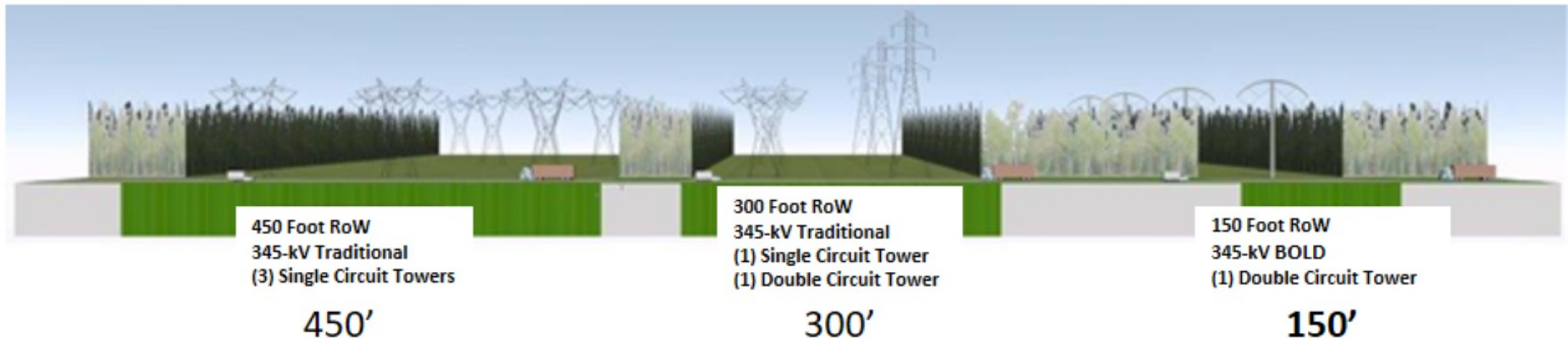


BOLD



Better Use of RoW

BOLD allows you to deliver **more** power in a given right-of-way when compared to traditional transmission line designs. That means less land is needed to fulfill capacity needs.

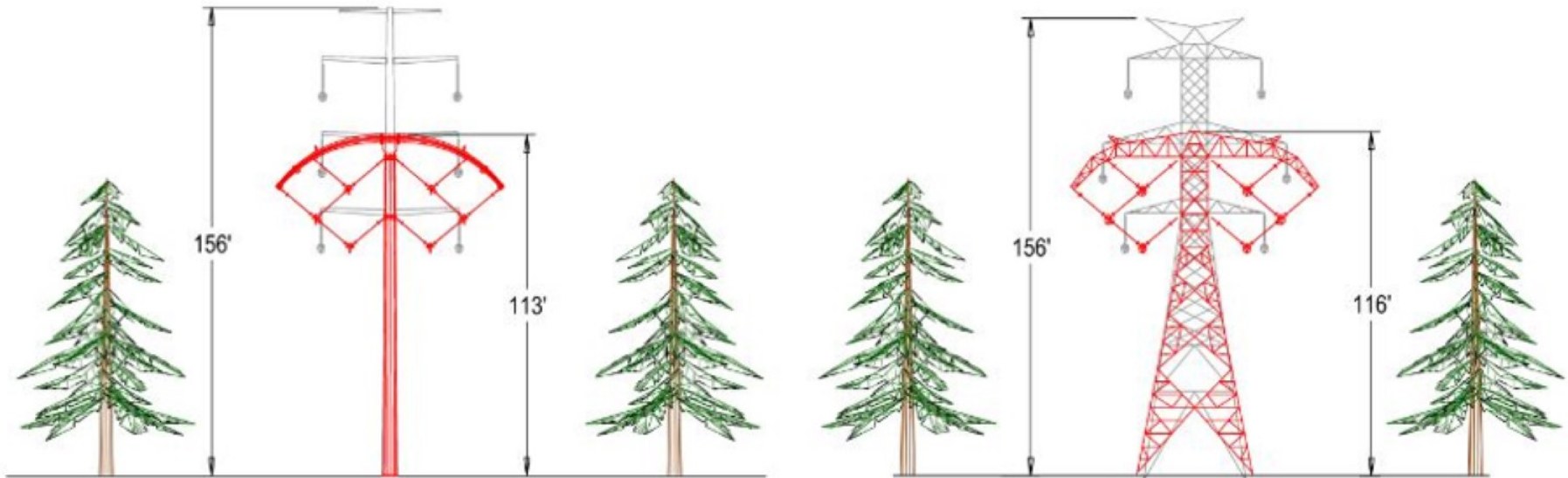


One **BOLD** 345-kV double-circuit line can deliver the same power carrying capacity as three traditional 345-kV single-circuit lines creating a smaller environmental footprint of roughly 1/3 by comparison





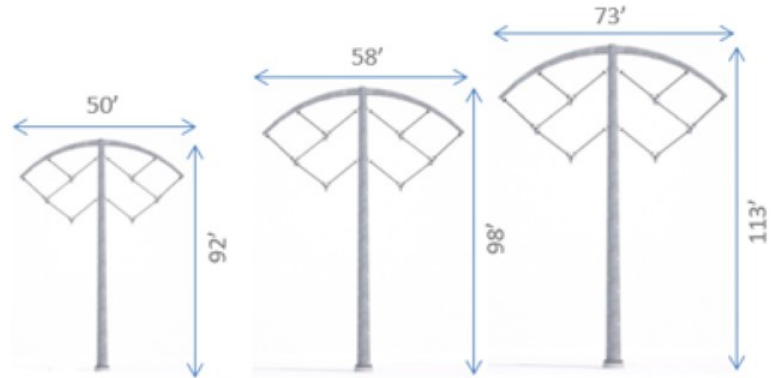
Structure Comparison – 345 kV



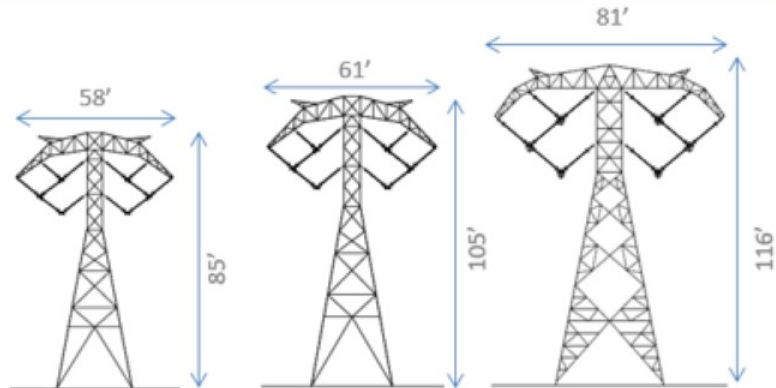
1000' Span Lengths



BOLD Structure Families



OPTIONS	115/138-kV	230-kV	345-kV
Single Circuit	✓	✓	✓
Double Circuit	✓	✓	✓
Various Conductor Options	✓	✓	✓



1000' Span Lengths



BOLD Structure Family

Running Corner

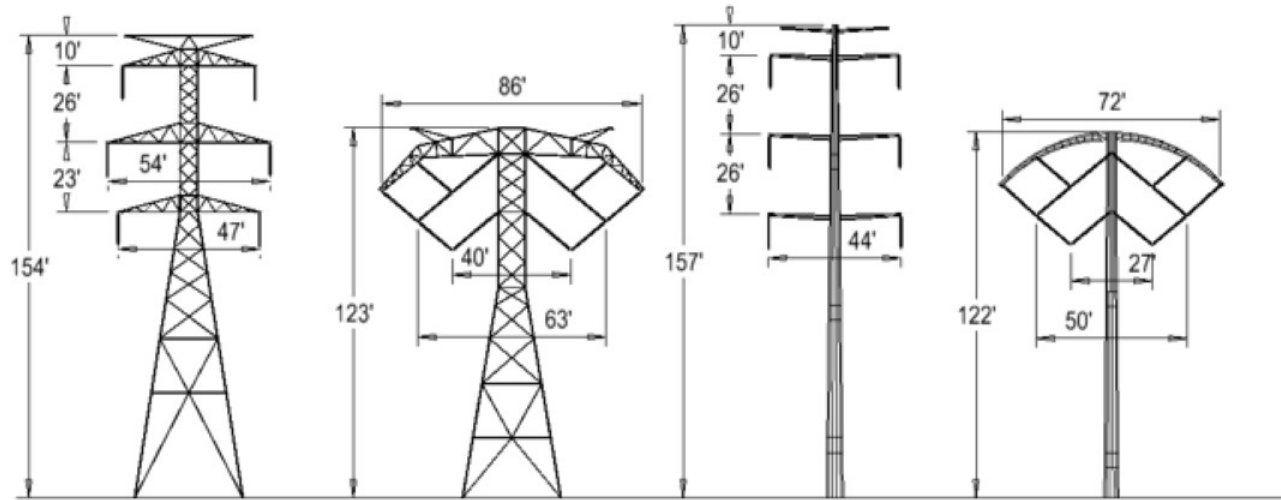


Dead-End





345-kV BOLD vs. Traditional



STRUCTURE TYPE	Traditional Lattice Tower	BOLD Lattice	Traditional Tubular	BOLD Tubular
Phase Configuration:	3-954 kCM ACSR (Cardinal)	3-954 kCM ACSR (Cardinal)	3-954 kCM ACSR (Cardinal)	3-954 kCM ACSR (Cardinal)
Structure Height (AGH):	154 ft	123 ft	157 ft	122 ft
Groundline Moment:	10,300 ft-kips	7,000 ft-kips (-32%)	10,420 ft-kips (+1%)	7700 ft-kips (-25%)
Structure Weights:	29,500 lbs	25,000 lbs (-15%)	60,000 lbs (+103%)	47,000 lbs (+59%)

1200' Span Lengths
NESC Light Zone



BOLD Conductor Options

	3-954 BOLD Lattice	3-954 Traditional Lattice	2-1590 BOLD Lattice	2-1590 Traditional Lattice	2-954 BOLD Lattice	2-954 Traditional Lattice
Average Line Cost* (\$/mile)	100%	105%	97%	102%	87%	92%
Tangent Structure Weight (lbs.)	100%	118%	95%	108%	85%	97%
Foundation (cu. yd)	100%	106%	97%	103%	91%	97%
Impedance (Ω)	100%	+127%	+122%	+136%	+130%	+145%

*Indicative cost comparison, using common assumptions and unit pricing.



Baseline

BOLD is the optimal design for cost and impedance.

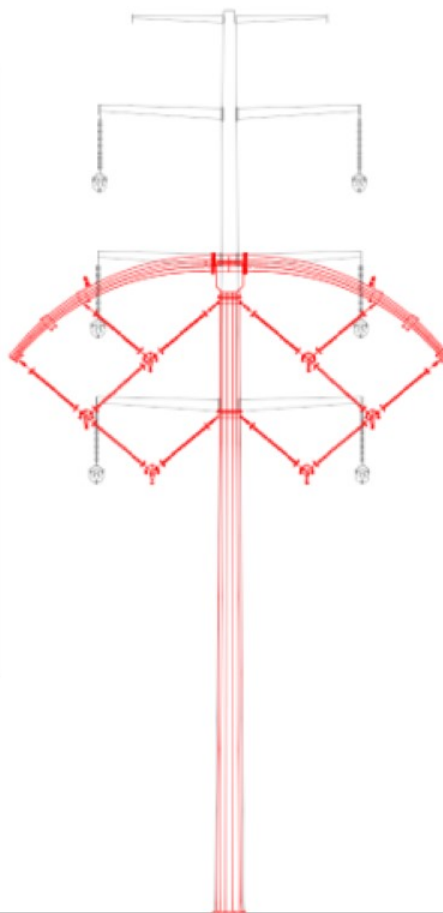


A Cost Competitive **BOLD** Solution

Traditional

Pole Weight	38,100 lbs
Arm Weight	10,378 lbs
GL Moment	7,400 ft-K
Foundation Size	6.5 ft x 28ft

Pole Cost	100%
Arm Cost	100%
Anchor B Cost	100%
<u>Foundation Cost</u>	<u>100%</u>
Total Cost	100%



BOLD

Pole Weight	33,100 lbs
Arm Weight	11,070 lbs
GL Moment	5,600 ft-K
Foundation Size	6 ft x 24 ft

Pole Cost	87%
Arm Cost	157%
Anchor B Cost	70%
<u>Foundation Cost</u>	<u>74%</u>
Total Cost	99%

Typical 345-kV Tangent Structure

2-1590 ACSR Falcon

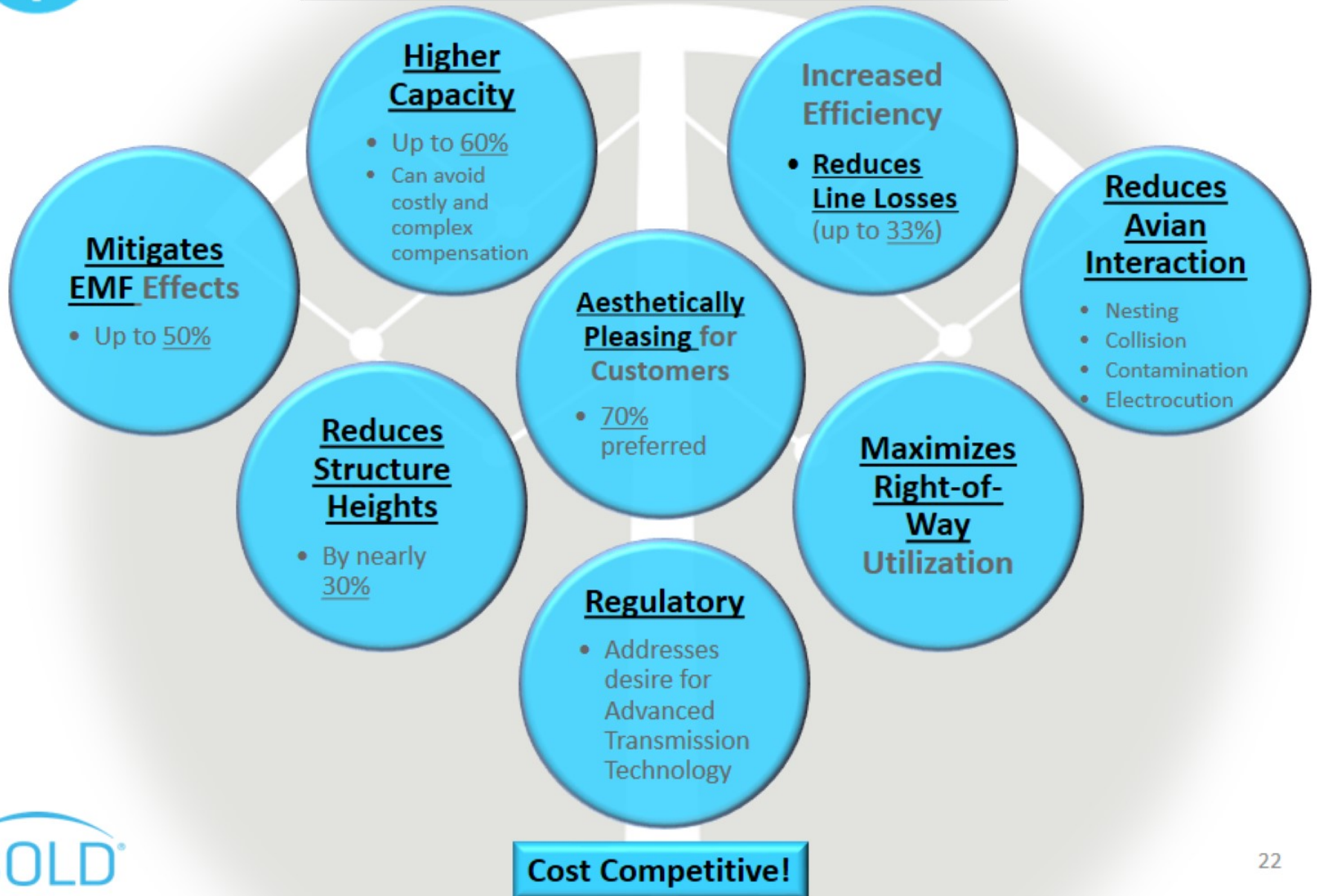
BENEFITS



BOLD



BOLD Benefits Summary





Efficiency never looked so good.®

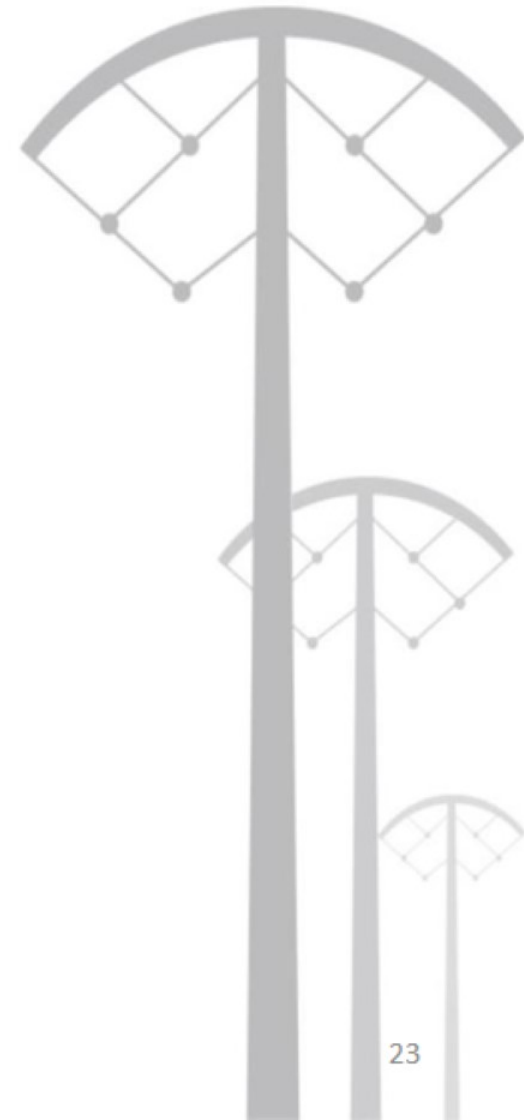
Meeting w/ ERCOT RPG
September 15, 2021

Thank You!

David E. Rupert
Vice President, Business Development
1 Riverside Plaza
Columbus, OH 43215

614-716-2529 (office)
614-302-8297 (cell)
rupert@boldtransmission.com
vimeo.com/boldtransmission

[Learn more at: BOLDTransmission.com](https://www.boldtransmission.com)

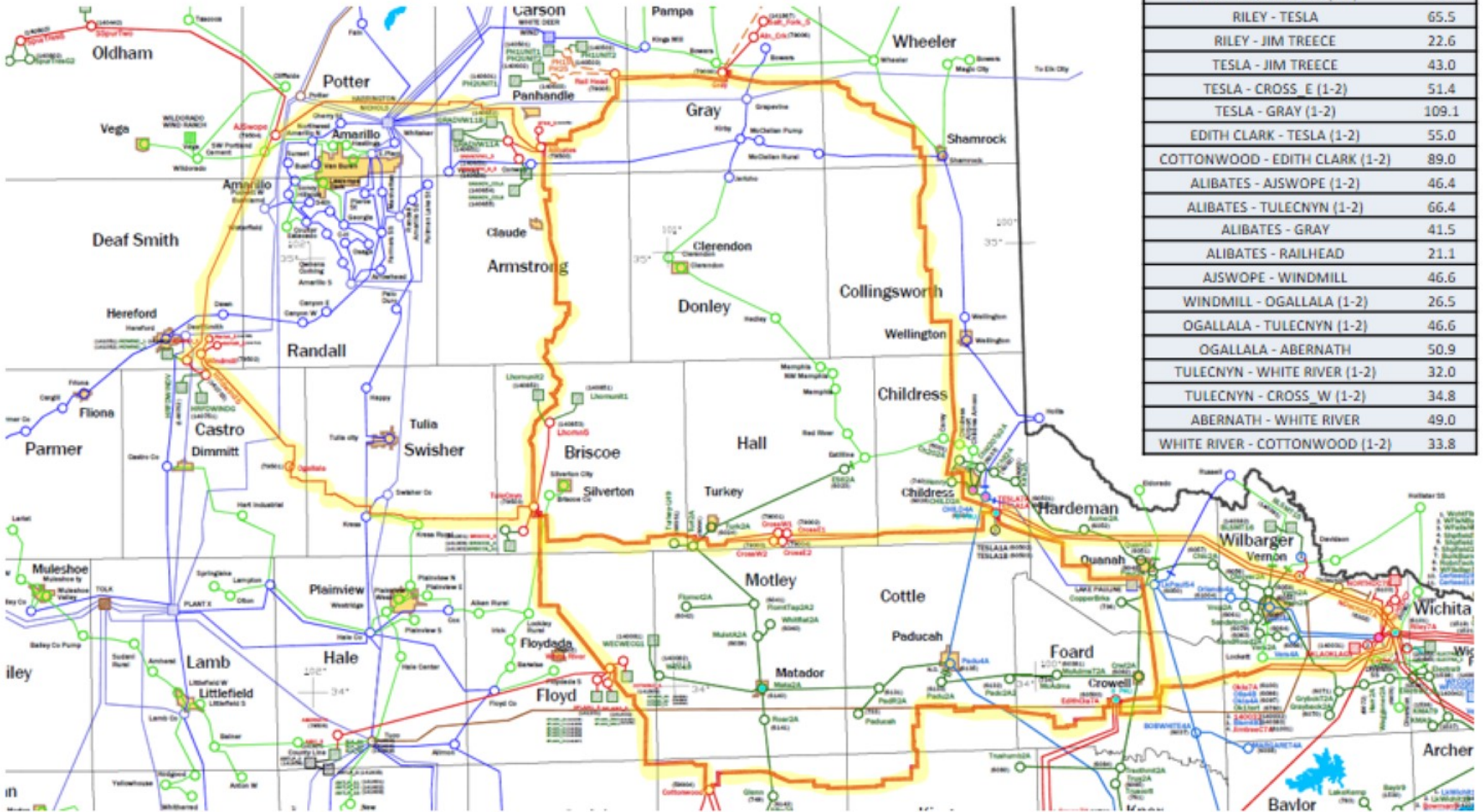


APPENDIX




BOLD®

ERCOT BOLD Study*

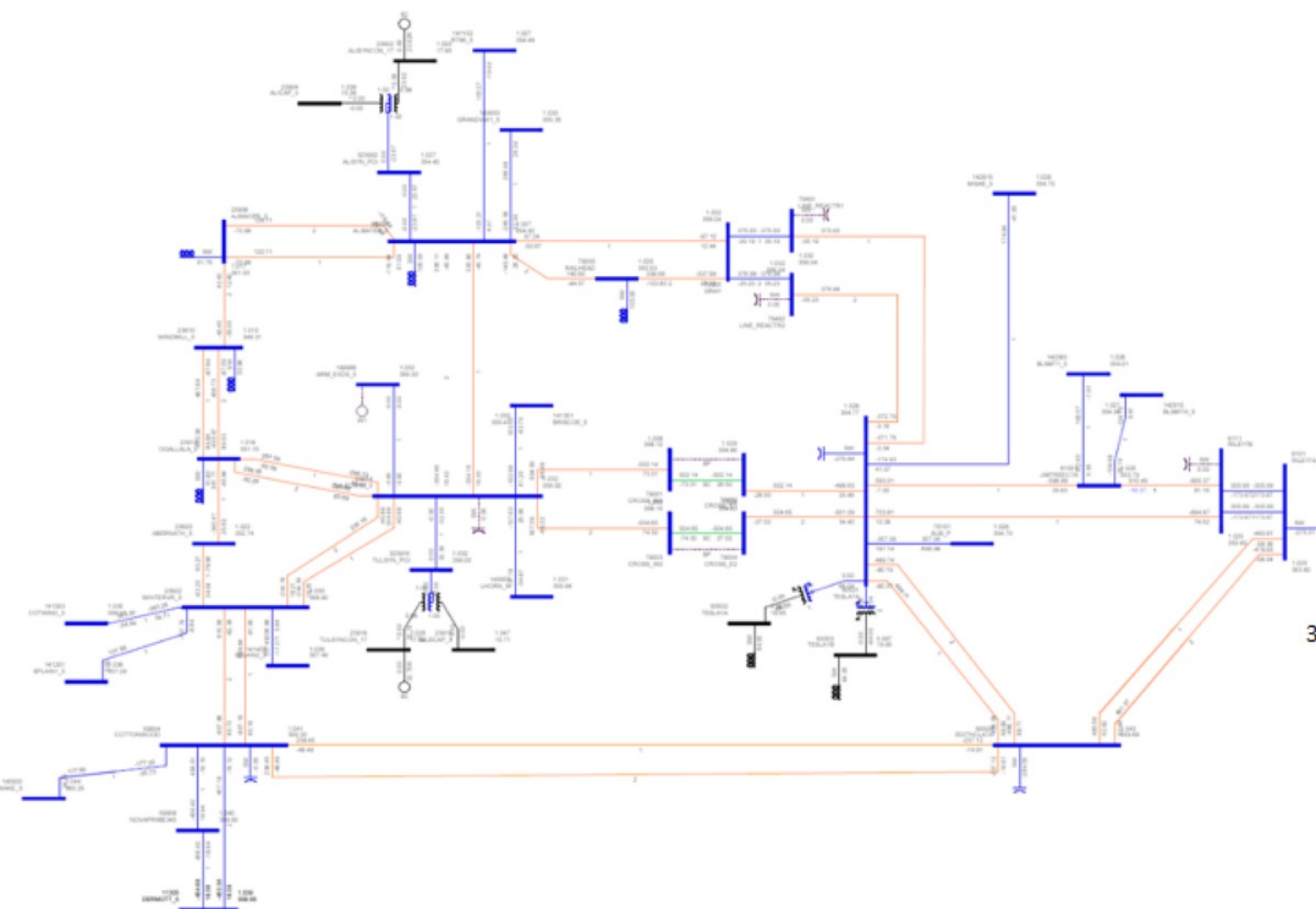


Panhandle Geographic View

*Study of ERCOT area, performed by BOLD.

ERCOT BOLD Study*

LINE NAME	LENGTH
RILEY - EDITH CLARK (1-2)	41.7
RILEY - TESLA	65.5
RILEY - JIM TREECE	22.6
TESLA - JIM TREECE	43.0
TESLA - CROSS E (1-2)	51.4
TESLA - GRAY (1-2)	109.1
EDITH CLARK - TESLA (1-2)	55.0
COTTONWOOD - EDITH CLARK (1-2)	89.0
ALIBATES - AJSWOPE (1-2)	46.4
ALIBATES - TULECNYN (1-2)	66.4
ALIBATES - GRAY	41.5
ALIBATES - RAILHEAD	21.1
AJSWOPE - WINDMILL	46.6
WINDMILL - OGALLALA (1-2)	26.5
OGALLALA - TULECNYN (1-2)	46.6
OGALLALA - ABERNATH	50.9
TULECNYN - WHITE RIVER (1-2)	32.0
TULECNYN - CROSS_W (1-2)	34.8
ABERNATH - WHITE RIVER	49.0
WHITE RIVER - COTTONWOOD (1-2)	33.8



345 kV Lines Converted to BOLD
(4x795 ACSR Drake)
are Orange

Panhandle One-Line Diagram and Assumed BOLD Substitution

*Study of ERCOT area, performed by BOLD.

ERCOT BOLD Study*

Table 1 – Contingency simulation results

Contingency	80% (6206.26 MW)			85% (6594.15 MW)			90% (6982.04 MW)			95% (7369.93 MW)			100% (7757.82 MW)		
	Case 0	Case 1	Case 2	Case 0	Case 1	Case 2	Case 0	Case 1	Case 2	Case 0	Case 1	Case 2	Case 0	Case 1	Case 2
Event 1	Stable	Stable	Stable	Marginally stable ¹	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable	Unstable	Marginally stable ²	Marginally stable ³
Event 2	Stable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable	Unstable	Marginally stable ²	Stable
Event 3	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable
Event 4	Stable	Stable	Stable	Stable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable
Event 5	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Unstable	Stable	Stable	Unstable	Marginally stable ⁴	Marginally stable ⁵
Event 6	Stable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Stable	Unstable	Stable	Unstable

- Case 0 is the base case(DWG 2023HWLL). By default, one Gauss series capacitor is bypassed. The rest (two at Cross, two at Kirchhoff, one at Gauss) are in service.
- Case1 is Case 0 + BOLD substitutions
- Case2 is Case 1 + two series caps at Cross bypassed

With series capacitors in service, BOLD technology could increase 1103MW transfer capability (from 80% to 95%) while maintaining stability

Performance When Series Capacitors Are In Service



*Study of ERCOT area, performed by BOLD.

ERCOT BOLD Study*

Table 2 – Contingency simulation results-without series capacitor

Contingency	65% (5042.58 MW)		70%(5430.47 MW)		75% (5818.37 MW)		80% (6206.26 MW)		85% (6594.15 MW)		90% (6982.04 MW)		95% (7369.93 MW)		100% (7757.82 MW)		
	Case 3	Case 4	Case 3	Case 4	Case 3	Case 4	Case 3	Case 4	Case 3	Case 4	Case 3	Case 4	Case 3	Case 4	Case 3	Case 4	
Event 1	Stable	Stable	Stable	Stable	Stable	Stable	Marginally stable ^a	Stable	Marginally stable ^a	Stable	Unstable	Stable	Unstable	Unstable	Unstable	Unstable	Unstable
Event 2	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Unstable	Unstable
Event 3	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Unstable	Marginally stable ^b
Event 4	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Marginally stable ^a	Stable	Unstable	Stable	Unstable	Stable	Unstable	Unstable	Marginally stable ^c
Event 5	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Unstable	Unstable
Event 6	Stable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Stable	Unstable	Unstable	Unstable	Unstable	Unstable

- Case3 is Case 0 + series caps at Cross, Gauss and Kirchhoff bypassed
- Case4 is Case 3 + BOLD substitutions

Without series capacitors, BOLD technology could increase 1940 MW transfer capability (from 65% to 90%) while maintaining stability

Performance When Series Capacitors Are Bypassed

*Study of ERCOT area, performed by BOLD.